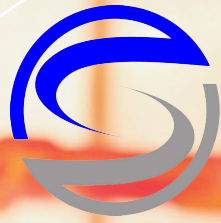


**3M**

**VHB**<sup>™</sup>  
Tape Since 1980



**STELLAR**

**When the  
heat is on,  
stay strong.**

Take on the most demanding high temperature applications with the new 3M<sup>™</sup> VHB<sup>™</sup> Tape GPH series.

# 3M™ VHB™ Tape GPH Series

The new 3M™ VHB™ Tape GPH series is a permanent bonding solution that can replace traditional mechanical fasteners and liquid adhesives in challenging, high temperature applications. It uses a conformable, acrylic foam core to provide a good balance of strength and conformability. The 3M™ VHB™ Tape GPH series has excellent temperature resistance, making it ideal for permanent bonding where high temperature tolerance is needed, including applications that undergo a powder coat or liquid painting process.

## Features

- Good adhesion to high and medium surface energy materials (metals, glass, plastics) as well as many coated or painted surfaces
- Excellent temperature resistance (short term 450°F and long term 300°F)
- Good solvent resistance
- High initial tack providing strong immediate handling strength
- Conformable foam offers good gap filling and stress relaxation

## High Temperature Applications



**Powder coat and liquid painting**

3M™ VHB™ Tape GPH's high temperature resistance allows it to be bonded prior to powder coat or liquid painting processes. This reduces the number of "touches," leading to a more streamlined manufacturing process.



**Long-term temperature resistance**

The new GPH series offers the speed and ease assembly found in 3M™ VHB™ Tape, even in applications that require long durations of high temperature exposure.

	Product	Thickness	Color	Dimensions	3MCOM
		3M™ VHB™ GPH-060GF	25mil	Gray	1/2 x 36yd
3/4 x 36yd					638060-14295-0
1 x 36yd					638060-14296-7
Custom Sizes Available					
3M™ VHB™ GPH-110GF		45mil	Gray	1/2 x 36yd	638060-14299-8
				3/4 x 36yd	638060-14300-1
				1 x 36yd	638060-14301-8
				Custom Sizes Available	
3M™ VHB™ GPH-160GF		63mil	Gray	1/2 x 36yd	638060-14307-0
				3/4 x 36yd	638060-14308-7
	1 x 36yd			638060-14310-0	
	Custom Sizes Available				



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<b>SEATTLE</b> (206) 768-1800	<b>SPOKANE</b> (509) 532-9100	<b>TACOMA</b> (253) 383-2700	<b>TAMPA</b> (813) 885-2343	<b>TUCSON</b> (520) 791-3026
				<b>UPLAND</b> (909) 946-8039